



Architectural Laminate Doors

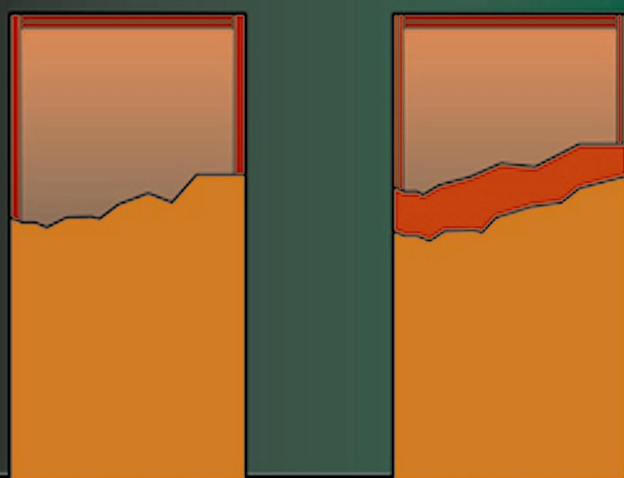
Tex-Lam architectural laminate wood doors provide the ultimate value for the construction and commercial industry. The high pressure laminate finish offers an excellent cost effective alternate to wood veneer doors. The physical properties of laminate combine outstanding durability with unlimited design options. Our manufacturing process allows you to effectively meet the requirements of today's construction demands.

The Tex-Lam Advantage

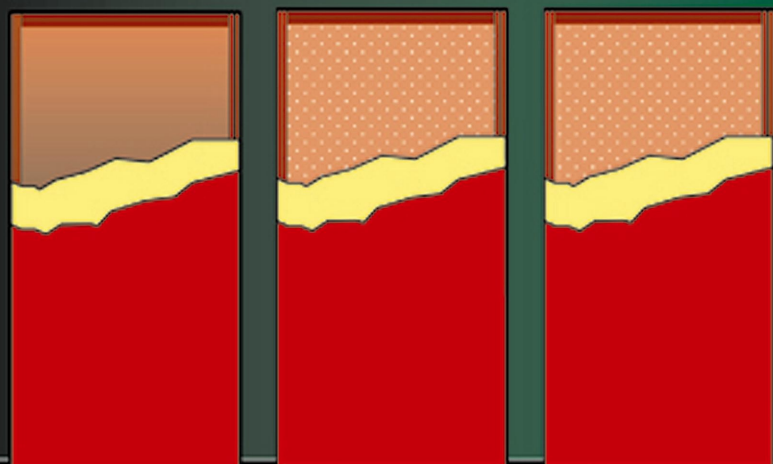
- Preferred rigid set vinyl acetate polymer 3-ply and 5-ply bond between all components
- Excellent maintainability and stain resistance
- No need for on-site sealing, staining or painting which escalates job costs and delays completion

Technical Specifications

- .048" HPDL as standard meeting NEMA LD-3 2000 provides enduring beauty in any application
- Laminated edge-before-face construction, when required, locks in durability and reduces chipping
- All Tex-Lam architectural doors meet or exceed current industry standards A.W.I. 1300, ANSI, and NWWDA I.S. 1-A: S-10 Laminate Particleboard Core Bonded
- Select from Tex-Lam Non-Crossbanded or Crossbanded Standard Doors. If your specifications require select from 20, 45, 60 or 90 minute ITS-Warnock Hersey labeled doors



| DOOR CONSTRUCTION | Non-Crossbanded Particleboard Core | Crossbanded Particleboard Core |
|------------------------|---|---|
| THICKNESS | 1-3/4" Standard Finished Thickness | 1-3/4" Standard Finished Thickness |
| CORE | Particleboard Complying With ANSI A208.1, Grade 1-LD-2 | Particleboard Complying With ANSI A208.1, Grade 1-LD-2 |
| RAILS | 1-7/8" Laminated Wood Bonded to Core, Larger Rails Available Top and Bottom | 1-7/8" Laminated Wood Bonded to Core, Larger Rails Available Top and Bottom |
| STILES | Minimum 1-1/4" Laminated Wood Bonded to Core | Minimum 1-1/4" Laminated Wood Bonded to Core |
| FACES | .048" (1.2mm) General Purpose HPDL | .048" (1.2mm) General Purpose HPDL |
| CROSSBANDS | N/A | 1/8" MDF |
| STILE TREATMENT | Stained or Painted to Match Face Laminate Standard. Laminated Edges When Required | Stained or Painted to Match Face Laminate Standard. Laminated Edges When Required |
| MACHINING | All Doors May Be Pre-fit For Hardware When Required | All Doors May Be Pre-fit For Hardware When Required |



| DOOR CONSTRUCTION | Crossbanded 20 Minute Labeled | Crossbanded 45 & 60 Minute Labeled* | Crossbanded 90 Minute Labeled* |
|------------------------|---|--|--|
| THICKNESS | 1-3/4" Standard Finished Thickness | 1-3/4" Standard Finished Thickness | 1-3/4" Standard Finished Thickness |
| CORE | Particle Core-Meets LD1-1 specifications. | Non-Combustible, Non-Asbestos Mineral Core. Engineered to Meet Labeling Requirements. All Mineral Core Doors Are Manufactured With Edgebonded Construction. | Non-Combustible, Non-Asbestos Mineral Core. Engineered to Meet Labeling Requirements. All Mineral Core Doors Are Manufactured With Edgebonded Construction. |
| RAILS | Minimum 1-1/2" (Before Trim or Pre-Fit). Larger Rails Available. | 2" Firestop & Bottom Rail-Standard. All Dimensions Are Prior To Factory Trimming. 5" Rails Available By Special Request. | 2" Firestop & Bottom Rail-Standard. All Dimensions Are Prior To Factory Trimming. 5" Rails Available By Special Request. |
| STILES | Minimum 1-1/4" (Before Trim or Pre-Fit) Hardwood or Softwood As Specified. 2-5/8" Softwood Available. Matching Or Comparable Hardwood Edges May Be 2-Ply Construction. Stiles Bonded To Core. | Inner Banding 3/4" Thick G.P. Firestop With A 1/2" Maximum Wood Outer Laminate Prior To Factory Trimming. Standard Outer Ply Is Typically Fir. Matching Edge By Request. Direct Screw Withdraw-1130.4 LBS. | Inner Banding 1" Thick G.P. Firestop With A 1/2" Maximum Wood Outer Laminate Prior To Factory Trimming. Standard Outer Ply Is Typically Fir. Matching Edge By Request. Direct Screw Withdraw-1130.4 LBS. |
| FACES | .048" (1.2mm) General Purpose HPDL | .048" (1.2mm) General Purpose HPDL | .048" (1.2mm) General Purpose HPDL |
| CROSSBANDS | 1/8" MDF | 1/8" MDF | 1/8" MDF |
| STILE TREATMENT | Stained or Painted to Match Face Laminate Standard. Laminated Edges When Required. | Stained or Painted to Match Face Laminate Standard. Laminated Edges When Required. | Stained or Painted to Match Face Laminate Standard. Laminated Edges When Required. |
| MACHINING | All Doors May Be Pre-Fit For Hardware When Required. | All Doors May Be Pre-Fit For Hardware When Required. | All Doors May Be Pre-Fit For Hardware When Required. |

* Doors may be manufactured by other approved sources.

Accelerated Lead Times That Meet Your Project Needs

Tex-Lam's production capabilities allow you to order custom architectural laminate doors with minimal lead time. We inventory large quantities of the appropriate cores to satisfy your order needs. Our excellent relationship with all the major laminate manufacturers allows us to obtain the order specific designs of laminate in a timely manner. We also have the ability to expedite orders requiring special order laminates to maintain lead times equal to and typically better than any other supplier.



Tex-Lam laminated Architectural Doors are available in a wide range of solid colors, abstracts and woodgrains from leading manufacturers.

WILSONART
INTERNATIONAL

FORMICA

NEVAMAR
RECREATIVE SURFACES

TEX-LAM
Manufacturing, Inc.

7219 Stuebner Airline Road
Houston, TX 77091
Ofc: 713-695-5875
Fax: 713-695-3346
Web: www.texlam.com
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